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| Quality committee in a large corporation | | | |
| Facts | Problems | Cause | Effect |
| The plant is in a rural industrial park | Most areas that are near the industrial area can be too dependent on the corporation and if it were to relocate the community can lose long term benefits | This can cause an Increase in economic activity and skill level as well as expansion of taxes by raising property taxes | Advantages would be employment and infrastructure  Disadvantages would be high population and loss of space |
| The closest town is 10 miles away | Can be about 2 hour away from civilization |  |  |
| Sometimes employees who have families seem to be distracted |  |  |  |
| The town has one small day-care center |  |  |  |
| Two churches have preschools that operate until 5 o’clock in the afternoon |  |  |  |
| The company has no maternity/paternity leave benefits |  |  |  |
| Many employees live 20 or more miles away |  |  |  |
| Parents of small children are late or absent |  |  |  |
| Parents of older children miss many school holidays |  |  |  |
| Some personnel have left the company when they started families |  |  |  |
| Recent declines in productivity have occurred primarily among people from 25 to 45 years of age-normally a productive group |  |  |  |
| Morale in the company is low |  |  |  |